



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2873-045
Job Sheet 169173



Part No: D2873-045

Job Qty: 30 ea

Part Name: Nut Plate Assembly



Part Weight: 0lbs

Status: Scheduled

Priority: High

Job Created: 12/4/17

Job Tracking No:

Due Date: 12/6/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP A 05.09.13 New issue KJ/JLM

Ship Via:

Rush

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	12/5/17	12/5/17	0.00	0.00	Start Up Machining-1		<i>[Signature]</i>
100	Bandsaw	30 pcs	12/5/17	12/5/17	0.00	0.26	Bandsaw1		<i>[Signature]</i>
110	CNC Vertical Machining	30 pcs	12/5/17	12/5/17	0.09	7.62	HAAS1-2		<i>[Signature]</i>
120	QC	30 pcs	12/5/17	12/5/17	0.00	0.00	QC2 Machining-1		<i>[Signature]</i>
130	QC	30 pcs	12/5/17	12/5/17	0.00	0.00	QC8 Machining-1		<i>FK 17-12-7</i>
140	Small Fab	30 pcs	12/5/17	12/5/17	0.00	0.84	Small Fab-2		<i>FK 17-12-7</i>
150	QC	30 pcs	12/5/17	12/5/17	0.00	0.00	QC5		<i>38</i>
160	HandFinish	30 pcs	12/5/17	12/5/17	0.00	0.62	HandFinish1		<i>38 17-12-12 JAL</i>
170	QC	30 pcs	12/5/17	12/5/17	0.00	0.00	QC7-1		<i>[Signature]</i>
180	Small Fab	30 pcs	12/6/17	12/6/17	0.00	0.84	Small Fab-2		<i>38</i>
190	QC	30 pcs	12/6/17	12/6/17	0.00	0.00	QC5		<i>38</i>
200	Packaging	30 pcs	12/6/17	12/6/17	0.00	0.00	Packaging3-1		<i>9-89</i>
210	QC21-SA	30 Ea	12/6/17	12/6/17	0.00	0.00	QC21		<i>DEC 13 2017</i>

Part Op 100 - Cut blanks: 1.000" x 0.375" x 2.700" long

Descriptions: 110 - Machine as per Folio FA and Dwg D2873 Identify as D2873-5 Dwg Rev ____ F1819Folio Rev ____

140 - 1-Debur

180 - 1-Assemble as per Dwg D2873 2-Identify as D2873-045

200 - LOCATION : LG050

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MS21075L5 <i>FM138042</i>	<i>60 62</i>	672	0	0
180-Small Fab	M6061T6B0.375X01.000	7	13	0	0
	MS20426AD4-6 <i>MB37851-1</i>	<i>120 124</i>	2,115	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S018818

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Nut Plate Assembly

PART NO: D2873-045
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/07/17
Job No: 169173

DART AEROSPACE LTD		Work Order: 169173
Description: Radius Block		Part Number: D2873-5
Inspection Dwg: D2873 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.50	+/-0.030	2.500	✓		SLIO	VerN
1.000	+/-0.010	1.007	✓		↓	
0.750	+/-0.010	.749	✓			
0.250	+/-0.010	.250	✓			
1.000	+/-0.010	1.000	✓			
2.000	+/-0.010	2.000	✓			
Ø0.128	+0.005/-0.001	.129	✓			
0.359	+/-0.010	.359	✓			
Ø0.316	+0.006/-0.001	.317	✓			
1.000	+/-0.010	1.000	✓			
0.250	+/-0.010	.251	✓			
0.061	+/-0.010	.067	✓			
Ø0.230 x 0.125	+0.005/-0.001 x 0.010	.230 x .126	✓			

Measured by: DAS 20 9-89	Audited by: FRK	Prototype Approval:	N/A
Date: 17-12-05	Date: 17-12-7	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.08.30	New Issue P/O D2873-045	KJ/JLM	